



Dart Aerospace Ltd.
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RBW1205G00332-3G
Job Sheet 176403



Part No: RBW1205G00332-3G

Job Qty: 1 ea

Part Name: Main Gear Box Oil Draining Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/23/18

Job Tracking No:

Due Date: 4/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW1205G00332-3G Rev 6 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/24/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	1 pcs		4/24/18	0.00	1.33	Small Fab-9		MCC DAS 38
110	QC	1 pcs		4/24/18	0.00	0.00	QC5		9-89
130	Packaging	1 pcs		4/24/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		4/24/18	0.00	0.00	QC21		DAS APR 24 2018

Part Op 100 - 1-Cut 9657K135 (-25) spring to 0.5" as per work order deviation 2-Assemble as per DWG sheet 1.

Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1315	Crimp Hose Clamp 9/16"	1 pcs (1 ea)	90-Start up Operation	5042369
2619	Spring Rnd 3/4" (Century Spring)	1 Ea (1 ea)	90-Start up Operation	5057045
4464T123BA	O-Ring 9/16 Od X 1/16 Cross	1 Ea (1 ea)	90-Start up Operation	
91665A350 52	Retaining Ring, 7/16" Shaft	1 Ea (1 ea)	90-Start up Operation	-5046064
K010-0608	Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	6 ft (6 ea)	90-Start up Operation	
RBW1205G00332-3G-01	Cap	1 Ea (1 ea)	90-Start up Operation	
RBW1205G00332-3G-03	Quill	1 Ea (1 ea)	90-Start up Operation	5057895
RBW1205G00332-3G-17	Sleeve	1 Ea (1 ea)	90-Start up Operation	5059218
RBW1205G00332-3G-19	Barb	1 Ea (1 ea)	90-Start up Operation	5060923
RBW1205G00332-3G-21	Valve	1 Ea (1 ea)	90-Start up Operation	5059182
RBW1205G00332-3G-23	Screw (Modified B/O)	2 Ea (2 ea)	90-Start up Operation	5057847
RBW1205G00332-3G-24	End Cap	1 Ea (1 ea)	90-Start up Operation	
9657K135 47	Spring	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1315	1	71	0
	2619	1	12	0
	4464T123	1	50	0
	91665A350	1	50	0
	9657K135	1	24	0
	K010-0608	6	388	0
	RBW1205G00332-3G-01	1	9	0
	RBW1205G00332-3G-03	1	6	0
	RBW1205G00332-3G-17	1	6	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		I Thern	Engineering ☐ Quality ☐ Other ☐
Part No. _____		Rework ☐	Scrap ☐		
NCR No. _____		Use-as-is ☐	Suspected Unapproved ☐		
Date : _____		Step #: _____		(QSI042) Approval	
Description Work Order Deviation				Completed By	
				Hand / Supervisor Approval Verification	
				QA Coordinator Approval	
Root Cause				Inspected Wrong	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temper ☐	Side Dimensions	
Design ☐	Operator ☐	Bending ☐	Set-up ☐	er/Under tolerance	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/R ☐	t Incorrect	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken ☐	t Lost/Missing	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspect ☐	t Moved	
Material ☐	Use for Testing ☐	Cuffs ☐	Contar ☐	wing	
Internal Transport ☐	Poor Information ☐	Crushing ☐	Counte ☐	ish	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐		
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER : _____			

Inspector: _____
Revision: 6
Serial No/Batch: S064065
Job No: 176403
Part: RBW1205G00332-3G
Container No: S064065

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☐ Fit/Function
☐ Misaligned/off center

☐ Misread
☐ Turning Sequence

RBW1205G00332-3G-19	1	5	0
RBW1205G00332-3G-21	1	6	0
RBW1205G00332-3G-23	2	10	0
RBW1205G00332-3G-24	1	9	0

Part Specifications

Specifications could not be found.

Plex 4/23/18 11:06 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____			